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**AEROSPACE** STANDARD PRACTICES - AIRFRAME  
GENERAL

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1.) **SCOPE**

This chapter prescribes standard practices and procedures for maintenance and repair of the airframe. These practices and procedures may be general in nature and may apply to a broad range of areas and systems on the aircraft. Maintenance procedures which are unique to a specific system or subject are provided in their appropriate chapter and section of this maintenance manual or in the maintenance manual provided by the manufacturer of that component or system.

For repairs beyond the scope of this manual, contact Pacific Aerospace Limited.

2.) **CHAPTER STRUCTURE**

This chapter is divided into sections to aid maintenance personnel in locating information. Consulting the Table of Contents will further assist in locating a particular subject.

A brief definition of the subjects and sections incorporated in this chapter is as follows:

- (1) **Material and Tool Cautions** ( Section provides precautions and warnings to assist the maintenance technician in maintaining a safe work environment and the safety of the flight crew.
- (2) **Torque Data** ( Section describes the standard maintenance procedures for torque tools, torque requirements, torque formulas, and the torque limitations for various standard fasteners.
- (3) **Safetving** ( Section describes the proper methods for using safety wire, lockwire, cotter pins, and turnbuckle, lock clips installations.
- (4) **Control Cables and Pulleys** ( Section outlines the construction, inspection, and storage of cable assemblies and pulleys.
- (5) **Bonding** ( Section provides information on suitable bonding hardware, bonding methods, surface preparation, protection of bonds, and checking of bonds.
- (6) **Solvents, Sealants, and Adhesives** ( Section provides information and uses for various solvents, cleaners, sealants, and the application of adhesives which may be used on the aircraft.

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